

We claim:

1. A method of making a polymer electrolyte membrane comprising the steps of:
  - a) providing a mixture of a polymer comprising a fluorinated backbone and first pendant groups, wherein said first pendant groups comprise groups selected from sulfonyl halide and sulfonate groups, and a bisamidine compound;
  - b) forming said mixture into a membrane; and
  - c) reacting the amidine groups of said bisamidine compound to form triazine groups.
2. The method according to claim 1 additionally comprising, after step c), the step of :
  - d) converting said groups selected from sulfonyl halide and sulfonate groups to sulfonic acid groups.
3. The method according to claim 1 wherein said first pendant groups are according to the formula:  $-R^1-SO_2X$ , where X is  $-O^-A^+$ , where  $A^+$  is an organic or inorganic cation, and where  $R^1$  is a branched or unbranched perfluoroalkyl or perfluoroether group comprising 1-15 carbon atoms and 0-4 oxygen atoms.
4. The method according to claim 3 wherein  $A^+$  is ammonium ion.
5. The method according to claim 1 wherein said first pendant groups are according to the formula:  $-R^1-SO_2X$ , where X is a halogen and where  $R^1$  is a branched or unbranched perfluoroalkyl or perfluoroether group comprising 1-15 carbon atoms and 0-4 oxygen atoms.
6. The method according to claim 5 wherein X is F.

7. The method according to claim 1 wherein said first pendant groups are according to the formula:  $\text{-O-CF}_2\text{-CF}_2\text{-CF}_2\text{-CF}_2\text{-SO}_2\text{F}$ .

8. The method according to claim 1 wherein said first pendant groups are according to the formula:  $\text{-O-CF}_2\text{-CF(CF}_3\text{)-O-CF}_2\text{-CF}_2\text{-SO}_2\text{F}$ .

9. The method according to claim 1 wherein said bisamidine compounds are selected from compounds according to the formula:



10 where  $\text{R}^{11}$  is a divalent, branched or unbranched, partially or fully fluorinated, alkyl or ether group comprising 1-15 carbon atoms and 0-4 oxygen atoms.

10. The method according to claim 1 wherein said bisamidine compounds are selected from compounds according to the formula:



where  $\text{R}^{11}$  is a divalent, perfluorinated alkyl group comprising 2-8 carbon atoms.

11. The method according to claim 1 wherein said bisamidine compounds are according to the formula:  $\text{H}_2\text{N(HN=)C-C}_4\text{F}_8\text{-C(=NH)NH}_2$ .

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12. The method according to claim 3 wherein said bisamidine compounds are selected from compounds according to the formula:



25 where  $\text{R}^{11}$  is a divalent, branched or unbranched, partially or fully fluorinated, alkyl or ether group comprising 1-15 carbon atoms and 0-4 oxygen atoms.

13. The method according to claim 3 wherein said bisamidine compounds are selected from compounds according to the formula:



where R<sup>11</sup> is a divalent, perfluorinated alkyl group comprising 2-8 carbon atoms.

14. The method according to claim 3 wherein said bisamidine compounds are according to the formula:  $\text{H}_2\text{N}(\text{HN}=\text{C}-\text{C}_4\text{F}_8-\text{C}(=\text{NH})\text{NH}_2$ .

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15. The method according to claim 5 wherein said bisamidine compounds are selected from compounds according to the formula:



- 10 where R<sup>11</sup> is a divalent, branched or unbranched, partially or fully fluorinated, alkyl or ether group comprising 1-15 carbon atoms and 0-4 oxygen atoms.

16. The method according to claim 5 wherein said bisamidine compounds are selected from compounds according to the formula:



- 15 where R<sup>11</sup> is a divalent, perfluorinated alkyl group comprising 2-8 carbon atoms.

17. The method according to claim 5 wherein said bisamidine compounds are according to the formula:  $\text{H}_2\text{N}(\text{HN}=\text{C}-\text{C}_4\text{F}_8-\text{C}(=\text{NH})\text{NH}_2$ .

- 20 18. The method according to claim 1 wherein step b) comprises imbibing said mixture into a porous supporting matrix.

19. The method according to claim 18 wherein said porous supporting matrix is a porous polytetrafluoroethylene web.

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20. A polymer electrolyte membrane made according to the method of claim 1.

21. A polymer electrolyte membrane made according to the method of claim 2.

- 30 22. A polymer electrolyte membrane made according to the method of claim 3.

23. A polymer electrolyte membrane made according to the method of claim 4.
24. A polymer electrolyte membrane made according to the method of claim 5.
- 5 25. A polymer electrolyte membrane made according to the method of claim 6.
26. A polymer electrolyte membrane made according to the method of claim 7.
- 10 27. A polymer electrolyte membrane made according to the method of claim 8.
28. A polymer electrolyte membrane made according to the method of claim 9.
29. A polymer electrolyte membrane made according to the method of claim 10.
- 15 30. A polymer electrolyte membrane made according to the method of claim 11.
31. A polymer electrolyte membrane made according to the method of claim 12.
- 20 32. A polymer electrolyte membrane made according to the method of claim 13.
33. A polymer electrolyte membrane made according to the method of claim 14.
34. A polymer electrolyte membrane made according to the method of claim 15.
- 25 35. A polymer electrolyte membrane made according to the method of claim 16.
36. A polymer electrolyte membrane made according to the method of claim 17.
- 30 37. A polymer electrolyte membrane made according to the method of claim 18.

38. A polymer electrolyte membrane made according to the method of claim 19.

39. A polymer electrolyte membrane comprising an intimate mixture of:

a) a first polymer comprising a fluorinated backbone and first pendant groups

5 which comprise sulfonic acid groups; and

b) a second polymer which is a fluorinated polytriazine.

40. The polymer electrolyte membrane according to claim 39 wherein said first

pendant groups are according to the formula:  $-R^1-SO_3H$ , where  $R^1$  is a branched or

10 unbranched perfluoroalkyl or perfluoroether group comprising 1-15 carbon atoms and 0-4 oxygen atoms.

41. The polymer electrolyte membrane according to claim 39 wherein said first

pendant groups are according to the formula:  $-O-CF_2-CF_2-CF_2-CF_2-SO_3H$ .

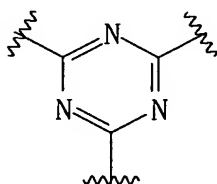
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42. The polymer electrolyte membrane according to claim 39 wherein said first

pendant groups are according to the formula:  $-O-CF_2-CF(CF_3)-O-CF_2-CF_2-SO_3H$ .

43. The polymer electrolyte membrane according to claim 39 wherein said second

20 polymer comprises trivalent groups according to the formula:



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said trivalent groups being linked by divalent groups  $-R^{11}-$ , where  $R^{11}$  is a branched or unbranched, partially or fully fluorinated, alkyl or ether group comprising 1-15 carbon atoms and 0-4 oxygen atoms.

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44. The polymer electrolyte membrane according to claim 43 where  $R^{11}$  is a perfluorinated alkyl group comprising 2-8 carbon atoms.

45. The polymer electrolyte membrane according to claim 43 where  $R^{11}$  is  $-C_4F_8-$ .

46. The polymer electrolyte membrane according to claim 39 wherein said intimate mixture is embedded in a porous supporting matrix.

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47. The polymer electrolyte membrane according to claim 46 wherein said porous supporting matrix is a porous polytetrafluoroethylene web.